

**1KVA, 2KVA, 3KVA**

# **RT ONLINE UPS**

**PS-POU1KR#2B9A**

**PS-POU2KR#4B9A**

**PS-POU3KR#6B9A**

## **USER MANUAL**





# SAFETY INSTRUCTIONS

## SAVE THESE INSTRUCTIONS

This manual contains important instructions that you should follow during installation and maintenance of the UPS and batteries. Please read all instructions before operating the equipment and save this manual for future reference.

### DANGER



The UPS contains **LETHAL VOLTAGES**. All repairs and service should be performed by **AUTHORIZED SERVICE PERSONNEL ONLY**. There are **NO USER SERVICEABLE PARTS** inside the UPS.

### WARNING



- The UPS contains its own energy source (batteries). The UPS output may carry live voltage even when the UPS is not connected to an AC supply
- To reduce the risk of fire or electric shock, install the UPS in a temperature and humidity controlled, indoor environment, free of conductive contaminants. Ambient temperature must not exceed 40°C (104°F). Do not operate near water or excessive humidity (90% maximum).
- To reduce the risk of fire, connect only to a circuit provided with branch circuit overcurrent protection in accordance with the National Electrical Code (NEC), ANSI/NFPA 70.
- Output overcurrent protection and disconnect switch must be provided by others.
- To comply with international standards and wiring regulations, the sum of the leakage current of the UPS and the total equipment connected to the output of the UPS must not have an earth leakage current greater than 3.5 mA.
- If the UPS requires any type of transportation, verify that the UPS is unplugged and turned off and then disconnect the UPS internal battery connector.








### CAUTION



- Batteries can present a risk of electrical shock or burn from high short-circuits current. Observe proper precautions. Servicing should be performed by qualified service personnel knowledgeable of batteries and required precautions. Keep unauthorized personnel away from batteries.
- Proper disposal of batteries is required. Refer to your local codes for disposal requirements.
- Never dispose of batteries in a fire. Batteries may explode when exposed to flame.

- **Symbol Conventions**

- The symbols that may be found in this document are defined as follows.

Symbol	Description
 <b>DANGER</b>	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
 <b>WARNING</b>	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 <b>CAUTION</b>	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
 <b>NOTICE</b>	<p>Indicates a potentially hazardous situation which, if not avoided, could result in equipment damage, data loss, performance deterioration, or unanticipated results.</p> <p>NOTICE is used to address practices not related to personal injury.</p>
 <b>NOTE</b>	<p>Calls attention to important information, best practices and tips.</p> <p>NOTE is used to address information not related to personal injury, equipment damage, and environment deterioration.</p>
	This symbol indicates that you should not discard the UPS or the UPS batteries in the trash. This product contains sealed, lead-acid batteries and must be disposed of properly. For more information, contact your local recycling/reuse or hazardous waste center.
	This symbol indicates that you should not discard waste electrical or electronic equipment (WEEE) in the trash. For proper disposal, contact your local recycling/reuse or hazardous waste center.

# Table of Contents

1. Important Safety Warning .....	<b>Hata! Yer işareti tanımlanmamış.</b>
1-1. Transportation .....	<b>Hata! Yer işareti tanımlanmamış.</b>
1-2. Preparation.....	<b>Hata! Yer işareti tanımlanmamış.</b>
1-3. Installation .....	<b>Hata! Yer işareti tanımlanmamış.</b>
1-4. Operation .....	<b>Hata! Yer işareti tanımlanmamış.</b>
1-5. Maintenance, service and faults .....	<b>Hata! Yer işareti tanımlanmamış.</b>
2. Installation and setup .....	<b>Hata! Yer işareti tanımlanmamış.</b>
2-1. Rear panel view .....	<b>Hata! Yer işareti tanımlanmamış.</b>
2-2. UPS Tower/Rack Installation (Only available for Rack UPS) .....	4
2-3. Setup the UPS .....	4
2-4 Battery replacement (Only for Rack UPS) .....	6
2-5 Battery kit assembly (Option for Rack UPS) .....	7
3. Operations .....	10
3-1. Button operation .....	10
3-2. LCD Panel.....	11
3-3. Audible Alarm .....	13
3-4. LCD display wordings index .....	13
3-5. UPS Setting .....	13
3-6. Operating Mode Description .....	<b>Hata! Yer işareti tanımlanmamış.</b>
3-7. Faults Reference Code .....	<b>Hata! Yer işareti tanımlanmamış.</b>
3-8. Warning indicator.....	<b>Hata! Yer işareti tanımlanmamış.</b>
4. Troubleshooting.....	<b>Hata! Yer işareti tanımlanmamış.</b>
5. Storage and Maintenance.....	21
5.1 Operation .....	21
5.2 Storage .....	21
6. Specifications .....	22



# 1. Important Safety Warning

Please comply with all warnings and operating instructions in this manual strictly. Save this manual properly and read carefully the following instructions before installing the unit. Do not operate this unit before reading through all safety information and operating instructions carefully

## 1-1. Transportation

- Please transport the UPS system only in the original package to protect against shock and impact.

## 1-2. Preparation

- Condensation may occur if the UPS system is moved directly from cold to warm environment. The UPS system must be absolutely dry before being installed. Please allow at least two hours for the UPS system to acclimate the environment.
- Do not install the UPS system near water or in moist environments.
- Do not install the UPS system where it would be exposed to direct sunlight or near heater.
- Do not block ventilation holes in the UPS housing.

## 1-3. Installation

- Do not connect appliances or devices which would overload the UPS system (e.g. laser printers) to the UPS output sockets.
- Place cables in such a way that no one can step on or trip over them.
- Do not connect domestic appliances such as hair dryers to UPS output sockets.
- The UPS can be operated by any individuals with no previous experience.
- Connect the UPS system only to an earthed shockproof outlet which must be easily accessible and close to the UPS system.
- Please use only VDE-tested, CE-marked mains cable (e.g. the mains cable of your computer) to connect the UPS system to the building wiring outlet (shockproof outlet).
- Please use only VDE-tested, CE-marked power cables to connect the loads to the UPS system.
- When installing the equipment, it should ensure that the sum of the leakage current of the UPS and the connected devices does not exceed 3.5mA.

## 1-4. Operation

- Do not disconnect the mains cable on the UPS system or the building wiring outlet (shockproof socket outlet) during operations since this would cancel the protective earthing of the UPS system and of all connected loads.
- The UPS system features its own, internal current source (batteries). The UPS output sockets or output terminals block may be electrically live even if the UPS system is not connected to the building wiring outlet.

- In order to fully disconnect the UPS system, first press the OFF/Enter button to disconnect the mains.
- Prevent no fluids or other foreign objects from inside of the UPS system.

## 1-5. Maintenance, service and faults

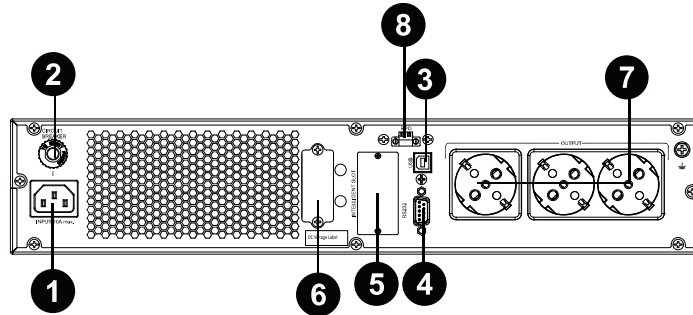
- The UPS system operates with hazardous voltages. Repairs may be carried out only by qualified maintenance personnel.
- **Caution** - risk of electric shock. Even after the unit is disconnected from the mains (building wiring outlet), components inside the UPS system are still connected to the battery and electrically live and dangerous.
- Before carrying out any kind of service and/or maintenance, disconnect the batteries and verify that no current is present and no hazardous voltage exists in the terminals of high capability capacitor such as BUS-capacitors.
- Only persons are adequately familiar with batteries and with the required precautionary measures may replace batteries and supervise operations. Unauthorized persons must be kept well away from the batteries.
- **Caution** - risk of electric shock. The battery circuit is not isolated from the input voltage. Hazardous voltages may occur between the battery terminals and the ground. Before touching, please verify that no voltage is present!
- Batteries may cause electric shock and have a high short-circuit current. Please take the precautionary measures specified below and any other measures necessary when working with batteries:
  - Remove wristwatches, rings and other metal objects
  - Use only tools with insulated grips and handles.
- When changing batteries, install the same number and same type of batteries.
- Do not attempt to dispose of batteries by burning them. This could cause battery explosion.
- Do not open or destroy batteries. Escaping electrolyte can cause injury to the skin and eyes. It may be toxic.
- Please replace the fuse only with the same type and amperage in order to avoid fire hazards.
- Do not dismantle the UPS system.



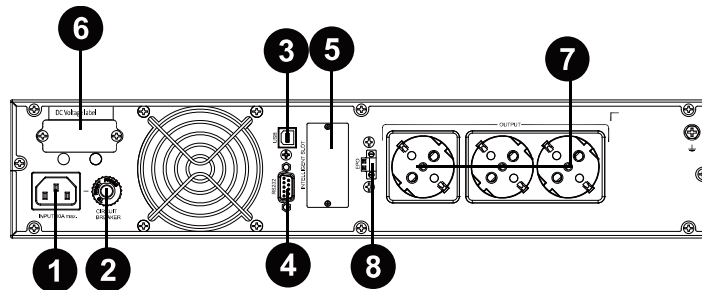
## 2. Installation and setup

**NOTE:** Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. Please keep the original package in a safe place for future use.

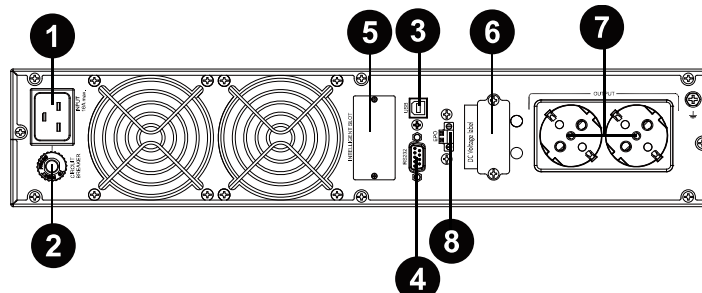
### 2-1. Rear panel view



**Titanium RT 1 KVA**



**Titanium RT 2 KVA**



**Titanium RT 3 KVA**

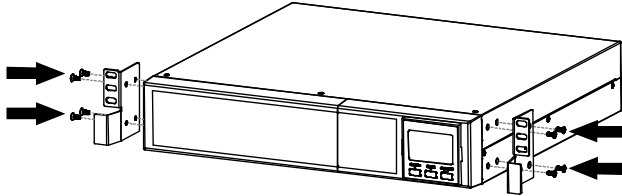
1. AC input
2. Input circuit breaker
3. USB communication port
4. RS-232 communication port
5. SNMP intelligent slot (option)
6. External battery connection
7. Output receptacles
8. Emergency Power Off function connector (EPO)

## 2-2. UPS Tower/Rack Installation (Only available for Rack UPS)

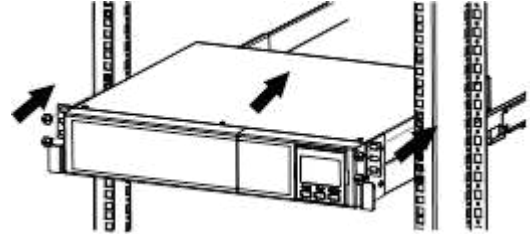
### Rack-mount Installation

This UPS can be mounted in the 19" rack chassis. Please follow below steps to position this UPS

#### Step 1

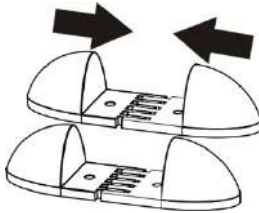


#### Step 2

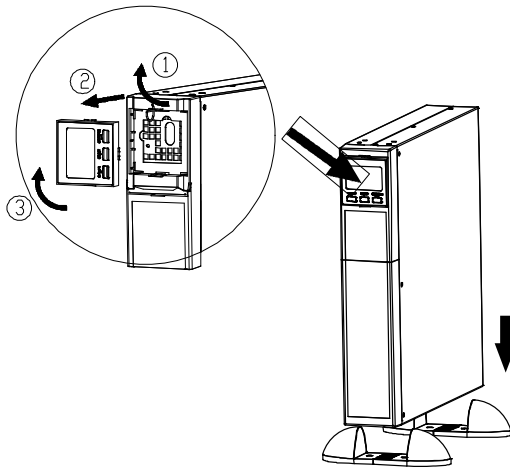


### Tower Installation

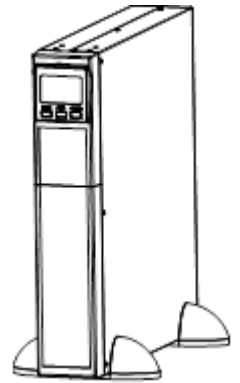
#### Step 1



#### Step 2



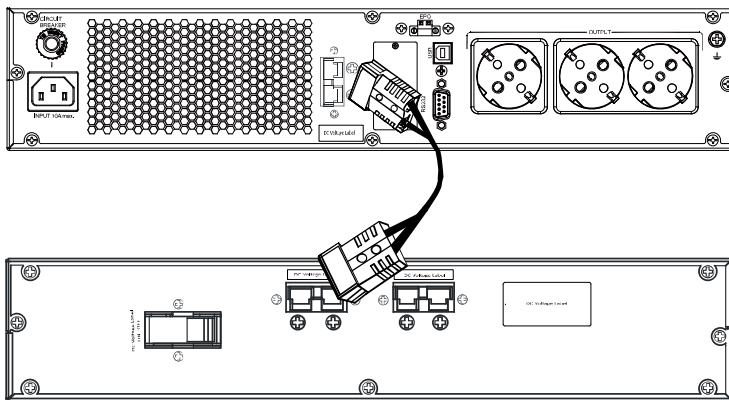
#### Step 3



## 2-3. Setup the UPS

### Step 1: Connect battery wires

Please connect external batteries as below chart.



If one or more battery bank are connected to the UPS, it is necessary to reconfigure the battery capacity in the UPS setting, program #09 (See section 3.5 UPS setting—09 charge current setting and battery capacity p.19). By indicating the total capacity of the batteries, the UPS will automatically adjust the battery charge current.

## Step 2: UPS input connection

Plug the UPS into a two-pole, three-wire, grounded receptacle only. Avoid using extension cords.

- For 208/220/230/240VAC models: The power cord is supplied in the UPS package.

## Step 3: UPS output connection

- For socket-type outputs, simply connect devices to the outlets.
- For terminal-type input or outputs, please follow below steps for the wiring configuration:
  - a) Remove the small cover of the terminal block
  - b) Suggest using AWG14 or 2.1mm<sup>2</sup> power cords for 3KVA (200/208/220/230/240VAC models). Please also install a circuit breaker between the mains and AC input of UPS for safety operation.
  - c) Upon completion of the wiring configuration, please check whether the wires are securely affixed.
  - d) Put the small cover back to the rear panel.

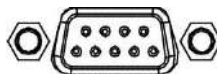
## Step 4: Communication connection

Communication port:

**USB port**



**RS-232 port**



**Intelligent slot**



To allow for unattended UPS shutdown/start-up and status monitoring, connect the communication cable one end to the USB/RS-232 port and the other to the communication port of your PC. With the monitoring software installed, you can schedule UPS shutdown/start-up and monitor UPS status through PC.

The UPS is equipped with intelligent slot perfect for either SNMP or AS400 card. When installing either SNMP or AS400 card in the UPS, it will provide advanced communication and monitoring options.

***PS. USB port and RS-232 port can't work at the same time***

## Step 5: Turn on the UPS

Press the ON/Mute button on the front panel for two seconds to power on the UPS.

Note: The battery charges fully during the first five hours of normal operation. Do not expect full battery run capability during this initial charge period.

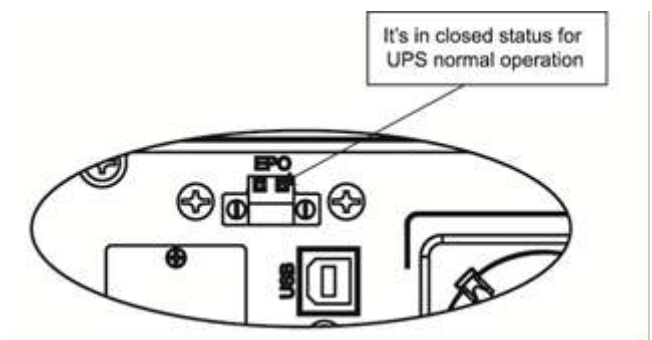
### Step 6: Install software

For optimal computer system protection, install UPS monitoring software to fully configure UPS shutdown. You may insert provided CD into CD-ROM to install the monitoring software. If not, please follow steps below to download and install monitoring software from the internet:

1. Go to the website [www.powersolid.vn](http://www.powersolid.vn) or <http://www.power-software-download.com>
2. Click View Power software icon and then choose your required OS to download the software.
3. Follow the on-screen instructions to install the software.
4. When your computer restarts, the monitoring software will appear as an orange plug icon located in the system tray, near the clock.

### Step 7: Disable and enable EPO function

Keep the pin 1 and pin 2 closed for UPS normal operation. To activate EPO function, cut the wire between pin 1 and pin 2.



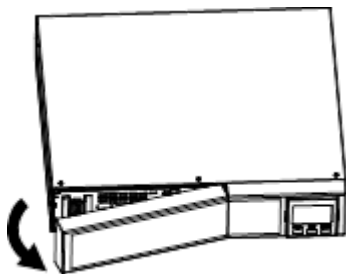
## 2-4. Battery replacement (Only for Rack UPS)

**NOTICE:** This rack UPS is equipped with internal batteries and user can replace the batteries without shutting down the UPS or connected loads (hot-swappable battery design). Replacement is a safe procedure, isolated from electrical hazards.

**CAUTION!!** Consider all warnings, cautions, and notes before replacing batteries.

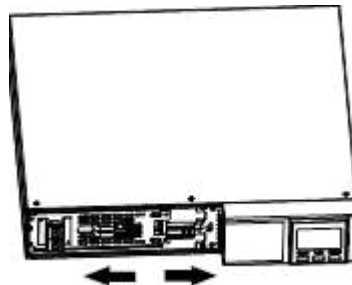
**Note:** Upon battery disconnection, equipment is not protected from power outages.

#### Step 1



Remove front panel

#### Step 2



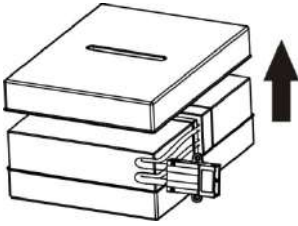
Disconnect battery wires.

#### Step 3



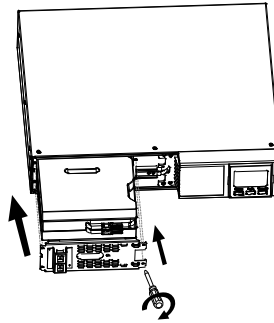
Pull out the battery box by removing two screws on the front panel.

### Step 4



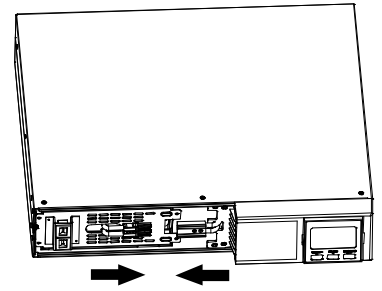
Remove the top cover of battery box and replace the inside batteries.

### Step 5



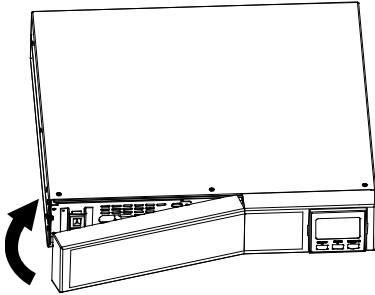
After replacing the batteries, put the battery box back to original location and screw it tightly.

### Step 6



Re-connect the battery wires.

### Step 7



Put the front panel back to the unit.

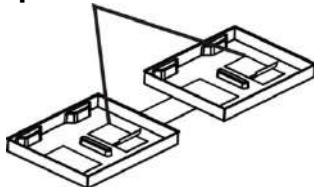
## 2-5. Battery kit assembly (Option for Rack UPS)

**NOTICE:** Please assemble battery kit first before installing it inside of UPS. Please select correct battery kit procedure below to assemble it.

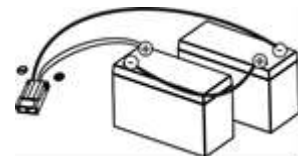
### 2- Battery kit

Step 1: Remove adhesive tapes.

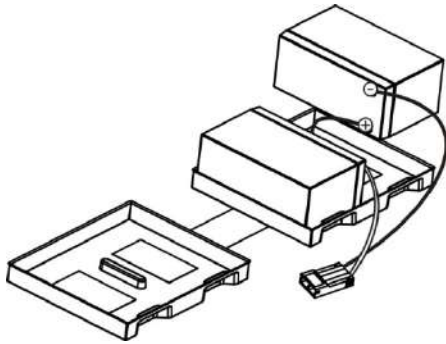
#### Tapes



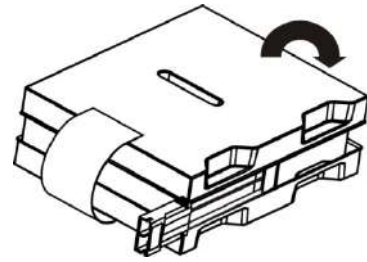
Step 2: Connect all battery terminals by following below chart.



Step 3: Put assembled battery packs on one side of plastic shells.



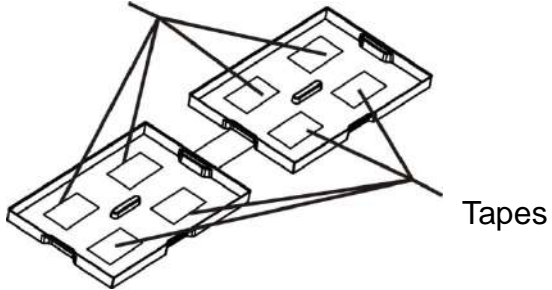
Step 4: Cover the other side of plastic shell as below chart. Then, battery kit is assembly well.



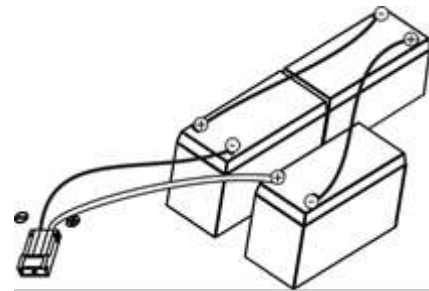
### 3- Battery kit

Step 1: Remove adhesive tapes.

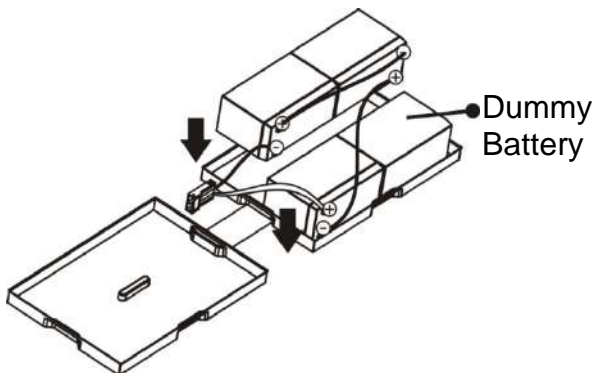
Tapes



Step 2: Connect all battery terminals by following below chart.



Step 3: Put assembled battery packs on one side of plastic shells and insert one more dummy battery on the space.

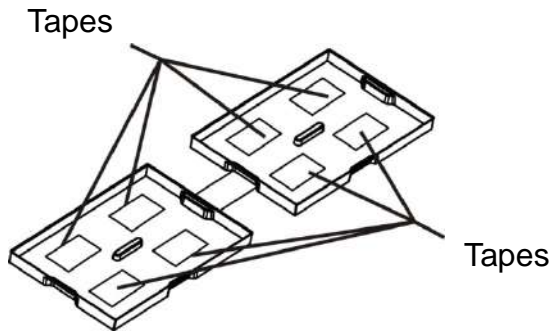


Step 4: Cover the other side of plastic shell as below chart. Then, battery kit is assembly well.

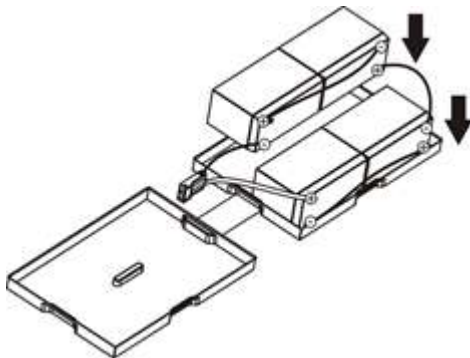


#### 4- Battery kit

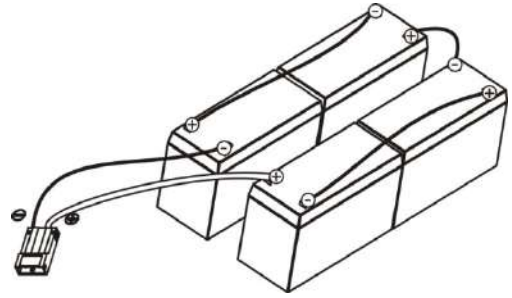
Step 1: Remove adhesive tapes.



Step 3: Put assembled battery packs on one side of plastic shells.



Step 2: Connect all battery terminals by following below chart.

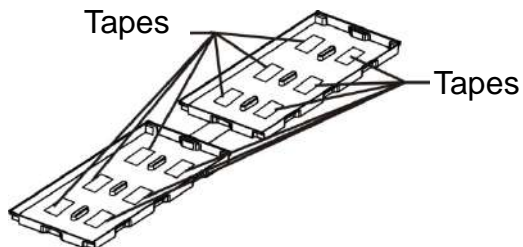


Step 4: Cover the other side of plastic shell as below chart. Then, battery kit is assembly well.

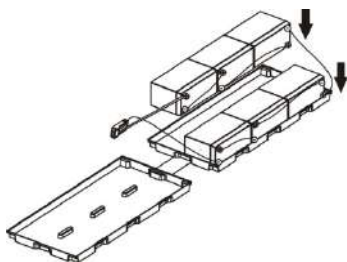


#### 6- Battery kit

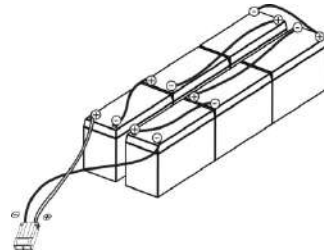
Step 1: Remove adhesive tapes.



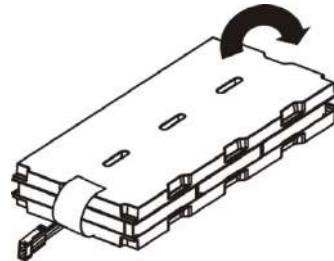
Step 3: Put assembled battery packs on one side of plastic.



Step 2: Connect all battery terminals by following below chart.



Step 4: Cover the other side of plastic shell as below chart. Then, battery kit is assembly well.



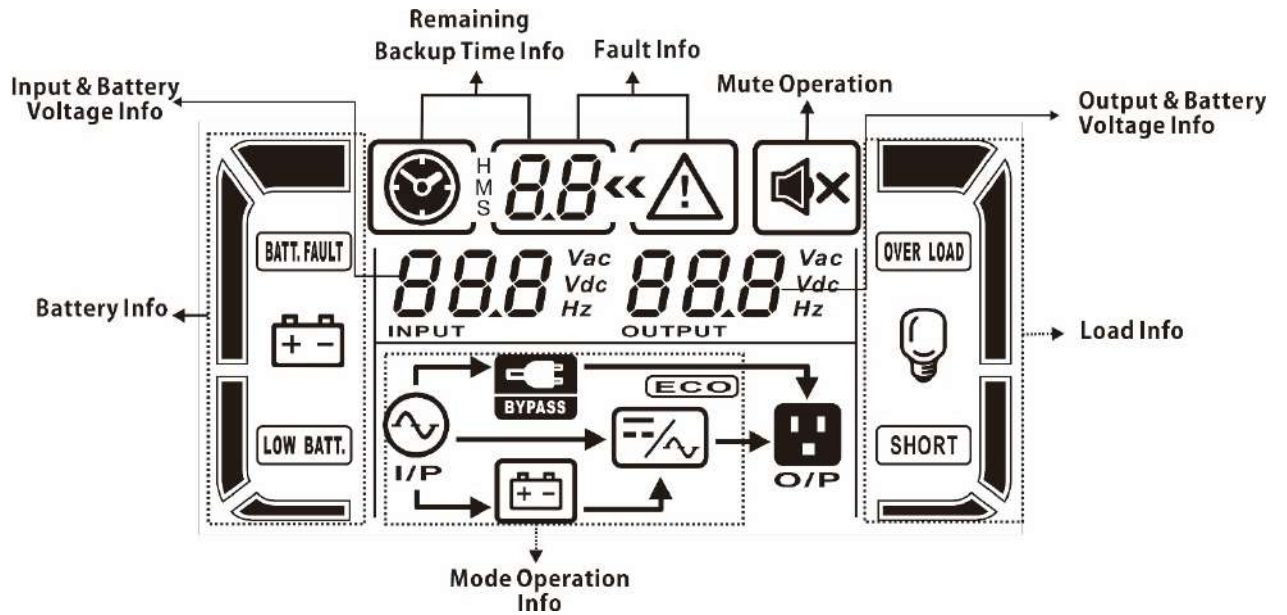
### 3. Operations

#### 3-1. Button operation





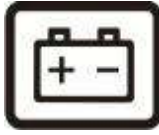








Button	Function
ON/Mute Button	<ul style="list-style-type: none"><li>➤ Turn on the UPS: Press and hold ON/Mute button for at least 2 seconds to turn on the UPS.</li><li>➤ Mute the alarm: After the UPS is turned on in battery mode, press and hold this button for at least 5 seconds to disable or enable the alarm system. But it's not applied to the situations when warnings or errors occur.</li><li>➤ Up key: Press this button to display previous selection in UPS setting mode.</li><li>➤ Switch to UPS self-test mode: Press and hold ON/Mute button for 5 seconds to enter UPS self-testing while in AC mode, ECO mode, or converter mode.</li></ul>
OFF/Enter Button	<ul style="list-style-type: none"><li>➤ Turn off the UPS: Press and hold this button at least 2 seconds to turn off the UPS. UPS will be in standby mode under power normal or transfer to Bypass mode if the Bypass enable setting by pressing this button.</li><li>➤ Confirm selection key: Press this button to confirm selection in UPS setting mode.</li></ul>
Select Button	<ul style="list-style-type: none"><li>➤ Switch LCD message: Press this button to change the LCD message for input voltage, input frequency, battery voltage, output voltage, output frequency. It will return back to default display when pausing for 10 seconds.</li><li>➤ Setting mode: Press and hold this button for 5 seconds to enter UPS setting mode when UPS is in Standby mode or Bypass mode.</li><li>➤ Down key: Press this button to display next selection in UPS setting mode.</li></ul>
ON/Mute + Select Button	<ul style="list-style-type: none"><li>➤ Switch to bypass mode: When the main power is normal, press ON/Mute and Select buttons simultaneously for 5 seconds. Then UPS will enter to bypass mode. This action will be ineffective when the input voltage is out of acceptable range.</li></ul>



### 3-2. LCD Panel



Display	Function
Remaining backup time information	
	Indicates the remaining backup time in pie chart.
H M S 8.8	Indicates the remaining backup time in numbers. H: hours, M: minute, S: second
Fault information	
	Indicates that the warning and fault occurs.
8.8	Indicates the warning and fault codes, and the codes are listed in details in 3-5 section.
Mute operation	
	Indicates that the UPS alarm is disabled.
Output & Battery voltage information	
8.8.8 Vac Vdc Hz OUTPUT	Indicates the output voltage, frequency or battery voltage. Vac: output voltage, Vdc: battery voltage, Hz: frequency

Display	Function
Load information	
	Indicates the load level by 0-25%, 26-50%, 51-75%, and 76-100%.
	Indicates overload.
	Indicates the load or the UPS output is short circuit.
Mode operation information	
	Indicates the UPS connects to the mains.
	Indicates the battery is working.
	Indicates the bypass circuit is working.
	Indicates the ECO mode is enabled.
	Indicates the Inverter circuit is working.
	Indicates the output is working.
Battery information	
	Indicates the Battery level by 0-25%, 26-50%, 51-75%, and 76-100%.
	Indicates the battery is fault.
	Indicates low battery level and low battery voltage.
Input & Battery voltage information	
	Indicates the input voltage or frequency or battery voltage. Vac: Input voltage, Vdc: battery voltage, Hz: input frequency

### 3-3. Audible Alarm

Battery Mode	Sounding every 4 seconds
Low Battery	Sounding every second
Overload	Sounding every second
Fault	Continuously sounding
Bypass Mode	Sounding every 10 seconds

### 3-4. LCD display wordings index

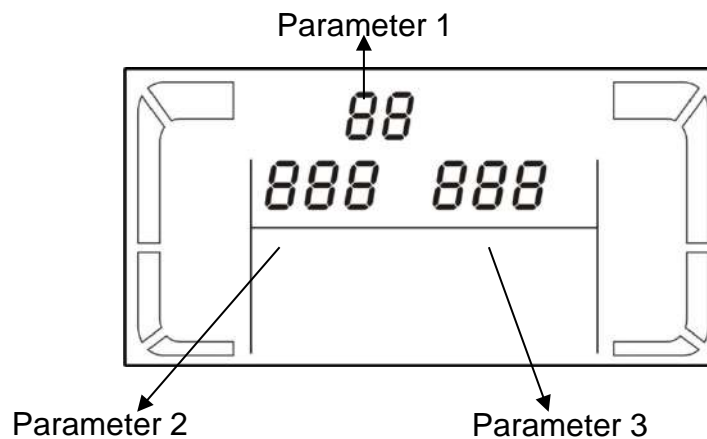
Abbreviation	Display content	Meaning
ENA	ENR	Enable
DIS	di S	Disable
ESC	ESC	Escape
HLS	HLS	High loss
LLS	LLS	Low loss
BAT	bAt	Battery
CF	CF	Converter
TP	tP	Temperature
CH	CH	Charger
FU	FU	Bypass frequency unstable
EE	EE	EEPROM error
EP	EP	EPO

### 3-5. UPS Setting


There are three parameters to set up the UPS.

Parameter 1: It's for program alternatives. Refer to below table.


Parameter 2 and parameter 3 are the setting options or values for each program.



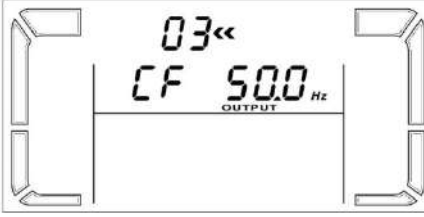
● 01: Output voltage setting

Interface	Setting
	<p><b>Parameter 3: Output voltage</b>            You may choose the following output voltage:  <b>208:</b> presents output voltage is 208Vac  <b>220:</b> presents output voltage is 220Vac  <b>230:</b> presents output voltage is 230Vac (Default)  <b>240:</b> presents output voltage is 240Vac</p>


● 02: Frequency Converter enable/disable

Interface	Setting
	<p><b>Parameter 2 &amp; 3:</b> Enable or disable converter mode. You may choose the following two options:  <b>CF ENA:</b> converter mode enable  <b>CF DIS:</b> converter mode disable (Default)</p>


● 03: Output frequency setting

Interface	Setting
	<p><b>Parameter 2 &amp; 3: Output frequency setting.</b>            You may set the initial frequency on battery mode:  <b>BAT 50:</b> presents output frequency is 50Hz  <b>BAT 60:</b> presents output frequency is 60Hz            If converter mode is enabled, you may choose the following output frequency:  <b>CF 50:</b> presents output frequency is 50Hz  <b>CF 60:</b> presents output frequency is 60Hz</p>


● 04: ECO enable/disable

Interface	Setting
	<p><b>Parameter 3:</b> Enable or disable ECO function. You may choose the following two options:  <b>ENA:</b> ECO mode enable  <b>DIS:</b> ECO mode disable (Default)</p>


● 05: ECO voltage range setting

Interface	Setting
	<p><b>Parameter 2 &amp; 3:</b> Set the acceptable high voltage point and low voltage point for ECO mode by pressing Down key or Up key.</p> <p><b>HLS:</b> High loss voltage in ECO mode in parameter 2. The setting range in parameter 3 is from +7V to +24V of the nominal voltage. (Default: +12V)</p> <p><b>LLS:</b> Low loss voltage in ECO mode in parameter 2. The setting range in parameter 3 is from -7V to -24V of the nominal voltage. (Default: -12V)</p>


● 06: Bypass enable/disable when UPS is off

Interface	Setting
	<p><b>Parameter 3:</b> Enable or disable Bypass function. You may choose the following two options:</p> <p><b>ENA:</b> Bypass enable</p> <p><b>DIS:</b> Bypass disable (Default)</p>

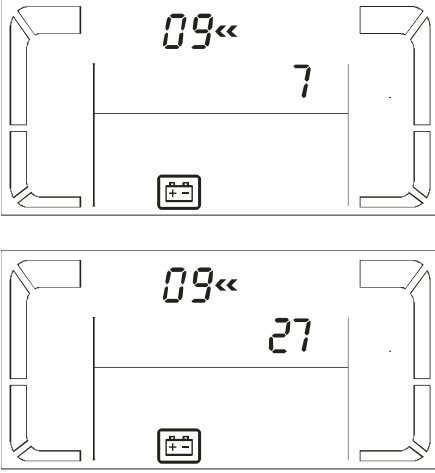
● 07: Bypass voltage range setting

Interface	Setting
	<p><b>Parameter 2 &amp; 3:</b> Set the acceptable high voltage point and acceptable low voltage point for Bypass mode by pressing the Down key or Up key.</p> <p><b>HLS:</b> Bypass high voltage point</p> <p><b>235-264:</b> setting the high voltage point in parameter 3 from 235Vac to 264Vac. (Default: 264Vac)</p> <p><b>LLS:</b> Bypass low voltage point</p> <p><b>184-225:</b> setting the low voltage point in parameter 3 from 184VAC to 225Vac (Default: 195VAC)</p>

● 08: Autonomy limitation setting

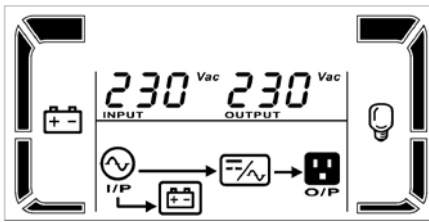
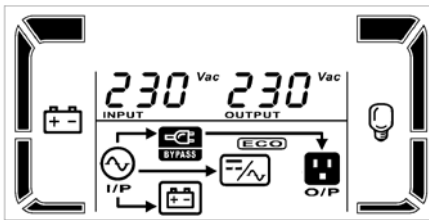
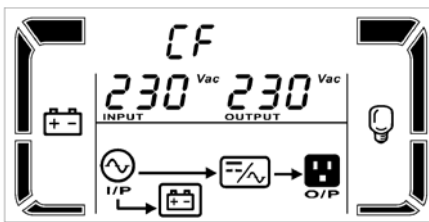
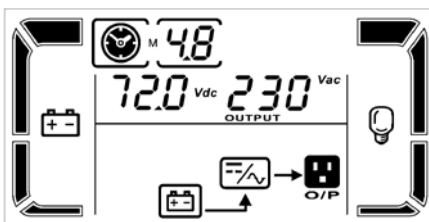
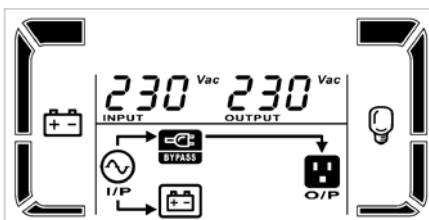
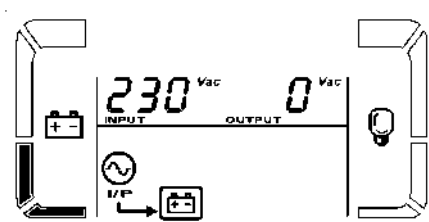
Interface	Setting
	<p><b>Parameter 3:</b> Set up backup time on battery mode for general outlets.</p> <p><b>0-999:</b> setting the backup time in minutes from 0-999 for general outlets on battery mode.</p> <p><b>0:</b> When setting as “0”, the backup time will be only 10 seconds.</p> <p><b>999:</b> When setting as “999”, the backup time setting will be disabled. (Default)</p>

- **09: Charge current setting and battery capacity**





Interface	Setting
	<p><b>Parameter 2:</b> Set up the total battery capacity of the UPS. (unit: Ah)</p> <p><b>7-999:</b> setting range for the total battery capacity is from 7 to 999 Ah. Please set the correct total battery capacity if external battery bank is connected.</p> <p>If one or more external battery banks are connected to the standard UPS with built-in 9Ah battery, be sure to enter the total capacity (capacity of built-in UPS battery + capacity of external batteries) in this parameter.</p> <p>For example, if the external battery banks contain two sets of 9 Ah batteries, the total capacity should be 27.</p> <p>Please follow below formula:</p> <p>1 for standard UPS + 2 for external battery bank = 3  3 x 9Ah = 27 Ah in total.</p>

- **00: Exit setting**























### 3-6. Operating Mode Description

Operating mode	Description	LCD display
Online mode	When the input voltage is within acceptable range, UPS will provide pure and stable AC power to output. The UPS will also charge the battery at online mode.	
ECO mode	Energy saving mode: When the input voltage is within voltage regulation range, UPS will bypass voltage to output for energy saving.	
Frequency Converter mode	When input frequency is within 40 Hz to 70 Hz, the UPS can be set at a constant output frequency, 50 Hz or 60 Hz. The UPS will still charge battery under this mode.	
Battery mode	When the input voltage is beyond the acceptable range or power failure and alarm is sounding every 4 second, UPS will backup power from battery.	
Bypass mode	When input voltage is within acceptable range but UPS is overload, UPS will enter bypass mode or bypass mode can be set by front panel. Alarm is sounding every 10 second.	
Standby mode	UPS is powered off and no output supply power, but still can charge batteries.	

### 3-7. Faults Reference Code

Fault event	Fault code	Icon	Fault event	Fault code	Icon
Bus start fail	01	x	Inverter output short	14	
Bus over	02	x	Battery voltage too high	27	
Bus under	03	x	Battery voltage too low	28	
Bus unbalance	04	x	Over temperature	41	x
Inverter soft start failure	11	x	Overload	43	
Inverter voltage high	12	x	Charger failure	45	x
Inverter voltage Low	13	x			







### 3-8. Warning indicator





Warning	Icon (flashing)	Alarm
Low Battery	 	Sounding every second
Overload	 	Sounding twice every second
Battery is not connected	 	Sounding every second
Over Charge	 	Sounding every second
Over temperature	 	Sounding every second
Charger failure	 	Sounding every second
Battery fault	 	Sounding every second
Out of bypass voltage range	 	Sounding every second
Bypass frequency unstable	 	Sounding every second
EEPROM error	 	Sounding every second
EPO enable	 	Sounding every second



## 4. Troubleshooting

If the UPS system does not operate correctly, please solve the problem by using the table below.

Symptom	Possible cause	Remedy
No indication and alarm even though the mains is normal.	The AC input power is not connected well.	Check if input power cord firmly connected to the mains.
	The AC input is connected to the UPS output.	Plug AC input power cord to AC input correctly.
The icon  and  flashing on LCD display and alarm is sounding every second.	The external or internal battery is incorrectly connected.	Check if all batteries are connected well.
Fault code is shown as 27 or 28 and the icon  is lighting on LCD display and alarm is continuously sounding.	Battery voltage is too high/Low or the charger is fault.	Contact your dealer.
The icon  and  is flashing on LCD display and alarm is sounding twice every second.	UPS is overload	Remove excess loads from UPS output.
	UPS is overloaded. Devices connected to the UPS are fed directly by the electrical network via the Bypass.	Remove excess loads from UPS output.
	After repetitive overloads, the UPS is locked in the Bypass mode. Connected devices are fed directly by the mains.	Remove excess loads from UPS output first. Then shut down the UPS and restart it.
Fault code is shown as 43 and The icon  is lighting on LCD display and alarm is continuously sounding.	The UPS shut down automatically because of overload at the UPS output.	Remove excess loads from UPS output and restart it.

Symptom	Possible cause	Remedy
Fault code is shown as 14 and the icon  is lighting on LCD display and alarm is continuously sounding.	The UPS shut down automatically because short circuit occurs on the UPS output.	Check output wiring and if connected devices are in short circuit status.
Fault code is shown as 01, 02, 03, 04, 11, 12, 13, 41 and 45 on LCD display and alarm is continuously sounding.	A UPS internal fault has occurred. There are two possible results: 1. The load is still supplied, but directly from AC power via bypass. 2. The load is no longer supplied by power.	Contact your dealer.
Battery backup time is shorter than nominal value	Batteries are not fully charged	Charge the batteries for at least 5 hours and then check capacity. If the problem still persists, consult your dealer.
	Batteries defect	Contact your dealer to replace the battery.
Warning code "  " is displayed in LCD panel when turn on.	The internal temperature is too high.	1. Temperature sensor problem. Please contact your dealer. 2. Wait until internal temperature cool down. Then, turn on the UPS again.
The icon  and the warning code  flashing on LCD display and alarm is sounding every second.	EPO function is activated.	Set the circuit in closed position to disable EPO function.

## 5. Storage and Maintenance

### 5.1 Operation

The UPS system contains no user-serviceable parts. If the battery service life (3~5 years at 25°C ambient temperature) has been exceeded, the batteries must be replaced. In this case, please contact your dealer.



Be sure to deliver the spent battery to a recycling facility or ship it to your dealer in the replacement battery packing material.

### 5.2 Storage

Before storing, charge the UPS 5 hours. Store the UPS covered and upright in a cool, dry location.

During storage, recharge the battery in accordance with the following table:

Storage Temperature	Recharge Frequency	Charging Duration
-25°C - 40°C	Every 3 months	1-2 hours
40°C - 45°C	Every 2 months	1-2 hours

## 6. Specifications

Model Tower UPS		Titanium RT 1 KVA	Titanium RT 2 KVA	Titanium RT 3 KVA
CAPACITY*		1000VA/900W	2000VA/1800W	3000VA/2700W
<b>INPUT</b>				
Voltage Range	Low Line Transfer	180VAC/160VAC/140VAC/120VAC±5% (Ambient Temp.<35°C) ( based on load percentage 100% - 80 % / 80 % - 70 % / 70 - 60 % / 60 % - 0)		
	Low Line Comeback	195VAC/175VAC/155VAC/135VAC ± 5 % (Ambient Temp.<35°C) ( based on load percentage 100% - 80 % / 80 % - 70 % / 70 - 60 % / 60 % - 0)		
	High Line Transfer	300 VAC ± 5 %		
	High Line Comeback	290 VAC ± 5 %		
Frequency Range		40Hz ~ 70 Hz		
Phase		Single phase with ground		
Power Factor		≥ 0.99 @ nominal voltage (input voltage)		
<b>OUTPUT</b>				
Output voltage		208/220/230/240VAC		
AC Voltage Regulation		± 1% (Batt. Mode)		
Frequency Range		47 ~ 53 Hz or 57 ~ 63 Hz (Synchronized Range)		
Frequency Range (Batt. Mode)		50 Hz ± 0.5% or 60Hz ± 0.5%		
Overload		<p>Ambient Temp.&lt;35°C</p> <p>105%~110%: UPS shuts down after 10 minutes at battery mode or transfer to bypass when the utility is normal</p> <p>110%~130%: UPS shuts down after 1minute at battery mode or transfer to bypass when the utility is normal</p> <p>&gt;130%:UPS shuts down after 3 seconds at battery mode or transfer to bypass when the utility is normal</p>		
Current Crest Ratio		3:1		
Harmonic Distortion		≤ 3 % THD (linear load); ≤ 6 % THD (non-linear load)		
Transfer Time	AC Mode to Batt. Mode	Zero		
	Inverter to Bypass	4 ms (Typical)		
Waveform (Batt. Mode)		Pure Sinewave		

<b>EFFICIENCY</b>			
AC Mode	88%	89%	90%
Battery Mode	83%	87%	88%
<b>BATTERY</b>			
Battery Type	12V/9AH	12V/9AH	12V/9AH
Numbers	2	4	6
Recharge Time	4 hours recover to 90% capacity (Typical)		
Charging Current	Adjustable from 1 A to 3,5 A		
Charging Voltage	27.4 VDC ± 1%	54.7 VDC ±1%	82.1 VDC ± 1%
<b>PHYSICAL</b>			
Dimension, D X W X H (mm)	310 x 438 x 88	410x438 x 88	630 x 438 x 88
Net Weight (kgs)	12	19	29.3
<b>ENVIRONMENT</b>			
Operation Humidity	20-90 % RH @ 0- 40°C (non-condensing)		
Noise Level	Less than 50dBA @ 1 Meter		
<b>MANAGEMENT</b>			
Smart RS-232 or USB	Supports Windows® 2000/2003/XP/Vista/2008/7/8, Linux and MAC		
Optional SNMP	Power management from SNMP manager and web browser		

\* Derate capacity to 80% of capacity in Frequency converter mode or when the output voltage is adjusted to 208VAC.

\*\* Product specifications are subject to change without further notice.







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